

## **DIVISION 15 - MECHANICAL**

### **Section 15680 - Packaged Liquid Chillers**

#### **Introduction**

Air and water cooled chillers up to 100 tons – Discuss all proposed installations with UA Planning Design & Construction.

#### **Part 1 - General**

- Equipment room - design room within existing codes, EPA regulations and ASHRAE design standards, in particular ASHRAE 15 including the separation of refrigerant and combustion equipment and provision of alarms.

#### **Part 2 - Products**

- Acceptable manufacturers: Trane, Carrier, York, McQuay.
- Unit Description
  - Liquid chillers can be semi hermetic or scroll compression design. Separate refrigerant circuits shall include the following: liquid line solenoid valve, filter dryer, sight glass, thermostatic expansion valve and service valves.
  - Unit efficiency shall meet ASHRAE 90.1
- Evaporator
  - Shell and tube design manufactured in accordance with ASME standard, fully insulated and equipped with a drain connection.
- Condensers
  - Copper tube aluminum fin pressure tested to ASHRAE standards. Provide head pressure control.
- Electrical
  - All electric installations shall comply with the latest NEC standard. Include motor starters with equipment.
- Controls
  - All equipment shall be complete with leaving water control and unloading capability, low/high pressure switches, low ambient, freeze stat, flow switch and motor overload safeties, low oil pressure safety switches.
- Receivers
  - Shall be capable of entire refrigerant charge pumpdown.
- Head Pressure / Load Control
  - Shall be capable of running in low load and low ambient conditions. Provide compressor cylinder unloading where applicable.

- Refrigerant
  - Use HFC refrigerants. Do not use CFC or HCFC.

**Part 3 - Execution**

- Remote Interface - provide interface with building/campus energy management system for alarms, start/stop, status, water temperatures.
- All systems are to be dehydrated, leak tested charged and tested for proper control and operation.

**End of Section 15680**