

## **DIVISION 15 - MECHANICAL**

### **Section 15480 - Plumbing Special Systems**

#### **Introduction**

Special plumbing systems including:

LABORATORY WATER SYSTEMS, MEDICAL GAS SYSTEMS, COMPRESSED AIR SYSTEMS, VACUUM SYSTEMS

#### **Part 1 - General**

- Refer to section 15990 For testing requirements

#### **Part 2 - Products**

- Pipe Schedule

<u><b>Service</b></u>	<u><b>Size</b></u>	<u><b>Pipe</b></u>	<u><b>Fittings</b></u>	<u><b>Joints</b></u>
Laboratory RO water	All	Schedule 80 PVC	Schedule 80 PVC	Solvent Welded
High Purity Water	All	Polypropylene Type 1 Schedule 80	Polypropylene Type 1 Schedule 80	Fusion Weld Mechanical Joint
Medical Gas	All	Copper Type "L" Oxygen Grade	Wrought Copper	15%silver Solder
Compressed Air	All	Copper Type "L"	Wrought Copper	Less Than 0.2% Lead Alloy Solder
Lab Vacuum	All	Copper Type "L"	Wrought Copper or Cast Brass	Less Than 0.2% Lead Alloy Solder
Specialty Gases	All	Review with User for requirements and discuss with PD&C		

- Laboratory High Purity Water Systems
  - Utilize campus-wide RO water system where available with local filtration purifiers where required by user.
  - Where building wide high purity water is required, utilize a complete system by a single manufacturer to ensure a single point of responsibility.
  - Piping system shall be Schedule 80 PVC solvent welded for campus-wide RO system.
  - No tapered connectors shall be utilized on faucets.
  - Sterilize system before handover to U of A.
- Compressed Air Systems shall be/provided with:
  - Oil-less compression for medical application.
  - Automatic drain valve c/w isolation valve.
  - Air dryer with air dryer bypass valve (if required).
  - Conditioned inlet air preferred.
  - Filter inlet.
  - Oil and moisture separators.

#### **Part 3 - Execution**

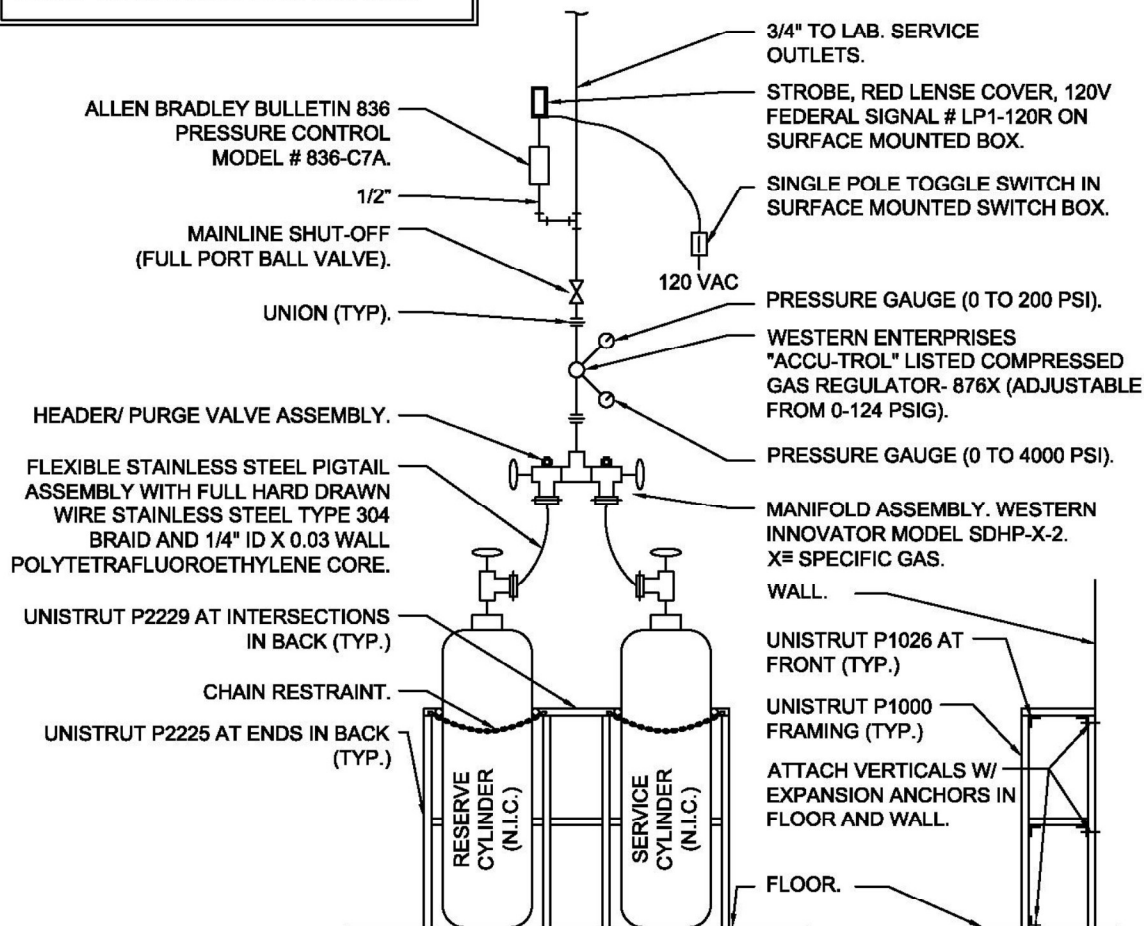
- Workmanship
  - System Cleaning - fill laboratory water systems and hold water for 24 hours prior to flush. Flush clean 3 times.

- All vacuum pumps must be vented to the exterior of the building.
- Vacuum pump tanks must be drained to waste container.
- Provide bypass around filter assembly for servicing.
- Purge medical gas systems with nitrogen during soldering.

## SPECIAL GASES MANIFOLD DIAGRAM

**NOTE:**

RACK PIPING MANIFOLD/ HEADER ASSEMBLY  
& COMPONENTS ON WALL W/ UNISTRUT.



**NOTE:**

PRESSURE SWITCH/ CONTROL SHALL ENERGIZE STROBE WHEN MAIN LINE PRESSURE IS 15 PSIG LESS THAN SYSTEM DISCHARGE (SETTING) AT PRESSURE REGULATOR.

**NOTE:**

WALL MOUNTED CYLINDER BRACKET SIMILAR TO GRAINGER SERIES 4ZH MAY BE USED INSTEAD OF UNISTRUT SUPPORT WITH USER'S PERMISSION.

### SERVICE SCHEDULE

SERVICE	PIPE SIZE	PRESSURE
ARGON	3/4"	80 PSI
HELIUM	3/4"	80 PSI
NITROGEN	3/4"	80 PSI

DRAWING 15480

### UNIVERSITY OF ARIZONA MANUAL OF DESIGN SPECIFICATION STANDARDS

STANDARD DETAIL:

**SPECIAL GASES MANIFOLD DIAGRAM**

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End of Section 15480